



**BAXTER
VERTICUT[®]
INC.**
BANDSAW MACHINES

VERTICUT MODEL 115B GENERAL PURPOSE BANDSAW



CUTTING CAPACITY	
Round	10" (254 mm)
Round at Maximum 8 1/2" (216 mm) Length	13" (330 mm)
Round at 45 degrees	7" (178 mm)
Rectangular	10" x 13" (254 x 330 mm)
Rip Cutting Width	9" (230 mm)
SPECIFICATIONS	
Blade Size	1/4" to 3/4" x 10' (6 to 19 mm x 3050 mm)
Blade Speeds	75, 130, 215, 350 ft/min (23, 40, 66, 107m/min)
Blade Tension	30,000 psi
Blade Guides	Hardened Rollers
Table Height	33" (840 mm)
Work Table (Ground Solid Steel)	1" x 18" x 30" (24 x 460 x 760 mm)
Machine Weight	1,000 lb. (455 kg)
Overall Dimensions	34"x48"x68" (860x1220x1730 mm)
DRIVE	
Blade Drive	3/4 HP (.56 kW)
Motor Starter	Manual
Voltage available (single phase)	115 volts

Standard Features

- Can be used as a cut-off saw,
- Can rip cut, can notch blocks
- Can contour cut as a tool room saw
- Foot pedal for hands free carriage movement of 4" (100 mm)
- Graduated scale for depth of cut
- Miter block allows miter cutting of +/- 45°
- C-clamp for clamping of material
- Adjustable cutting force for cutting of solids or structural shapes
- Ground solid steel table
- Heavy duty base for stability and strength
- Adjustable material length stop for repetitive cutting
- Cast iron wheels
- Roller guides are hardened and grooved allowing use of 1/4", 3/8", 1/2" and 3/4" (6.4, 9.5, 12.7, 19 mm) blades without any adjustment
- Gear box designed for heavy duty bandsaw machines,

- precision machined worm and phosphorous bronze worm gear set supported on sealed ball bearings, grease packed
- All bearings are totally enclosed and lubricated for life
- Electric system uses only C.S.A./UL approved components and is C.S.A. approved
- Premium quality bandsaw blade

Model 115B

Available Options

Single Phase Magnetic Starter

End of Cut Shut Off

Material Stand

Crating Charges



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